

Appendix J

GEO-TECHNICAL SERVICES
Consulting Engineers & Geologists

JOB CATAWISSA Weir

SHEET NO. _____ OF _____

CALCULATED BY _____ DATE _____

CHECKED BY _____ DATE _____

SCALE Cost Analysis

SUMMARY	J1
CONSTRUCTION COSTS	J2 - J31
OPERATION & MAINT. COSTS	J32 - J33
LIMESTONE COSTS	J34

COST SUMMARY

AUDENRIED TUNNEL	\$ 2,600,000
WLT #1	\$ 775,000
WLT #2	\$ 535,000
WLT #0	1,300,000
WLT #3 */	1,100,000
	<u><u>\$ 6,310,000</u></u>

* includes cost of drums installation near CC-2

Annual Costs

REPLACEMENT & MAINT.	534,114
CAPITAL AMORTIZATION	<u>759,724</u>
	1,293,838

ESTIMATED ANNUAL BENEFITS

Stream oriented benefits (ref EPA
 1973 Report) Assume construction
 1985 \$ benefits increase @ 12%/yr.
 $BENEFITS = 315125 (1+.12)^{12} = \$ 1,227,700$

WATER SUPPLY VALUE
 Assume 20 mgd @ 10¢/1000 gal 730,000
 1,957,700

COST/BENEFIT RATIO = 1.5

AUDENRIED TUNNEL

CONCRETE

AIRLOCK TOWER

REQ'D FLOW = 150 CFS

ALLOWABLE VELOCITY \approx 4 FPS

\therefore REQ'D. AREA \approx 38 SF

CALL 6' x 6' w/ 1' WALLS

HEIGHT = 52'

$$\text{CONC.} = [(2 \times 6) + (2 \times 8)] 52 \times \frac{1}{27} \times \#375 = \boxed{\$20,200}$$

FLUME FROM AIRLOCK TOWER TO FLOW DIVIDE

CAPACITY \approx 150 CFS @ 4 FPS (MAX)

ASSUME 8' W x 6' H CONC. CHANNEL w/ 1' WALLS & SLAB

LENGTH = 65'

$$\text{CONC.} = (10 + 6 + 6)(65) \times \frac{1}{27} \times \#250 = \boxed{\$13,200}$$

FLUME FROM FLOW DIVIDE TO DOWNFLOW UNITS

CAPACITY \approx 35 CFS @ 4 FPS (MAX)

ASSUME 5' W x 3' H CONC. CHANNEL w/ 1' WALLS & SLAB

LENGTH = 185'

$$\text{CONC.} = (7 + 3 + 3)(185) \times \frac{1}{27} \times \#250 = \boxed{\$22,300}$$

FLUME FROM DOWNFLOW UNITS TO DRUMS #1

5' W x 3' H CONC. CHANNEL w/ 1' WALLS & SLAB

LENGTH = 205'

$$\text{CONC.} = (7 + 3 + 3)(205) \times \frac{1}{27} \times \#250 = \boxed{\$24,700}$$

AUDENRIED TUNNEL (CONT.)

FLUME FROM FLOW DIVIDE TO AUXILIARY DRUMS
5'W x 3'H CONC CHANNEL W/ 1' WALLS & SLAB
LENGTH = 110'

$$\text{CONC.} = (7+3+3)(110) \times 1/27 \times \$250 = \boxed{\$13,200}$$

EMERGENCY BYPASS

REQ'D. CAPACITY \approx 100 CFS @ 4 FPS (MAX)
ASSUME 8'W x 4'H CONC. CHANNEL W/ 1' WALLS & SLAB
LENGTH = 80'

$$\text{CONC.} = (10+4+4)(80) \times 1/27 \times \$250 = \boxed{\$13,300}$$

MINE PORTAL RETAINING WALLS

BACKWALL \approx 12'W x 28'H x 18" T
WINGWALLS \approx 14'H (AVG) x 56'L x 18" T EACH

$$\text{CONC.} = [(12 \times 28) + (2 \times 14 \times 56)] \times 1.5 \times 1/27 \times \$375 = \boxed{\$39,700}$$

OUTLET FROM POOL No. 1

CAPACITY = 150 CFS
ASSUME 8' x 8' BOX CULVERT W/ 1' WALLS, DECK & SLAB
LENGTH = 50'
WINGWALLS = 5'H (AVG) x 20'L x 1'T

$$\text{CONC.} = [(2 \times 8) + (2 \times 10)] \times 50 + (4 \times 5 \times 20) \times 1/27 \times \$250 = \boxed{\$20,400}$$

OUTLET FROM POOL No. 2

8' x 8' x 1' BOX CULVERT W/ 1' WALLS, DECK & SLAB

LENGTH = 30'

WINGWALLS = 5'H (AVG) x 20'L. x 1'T

$$\text{CONC.} = [(2 \times 8) + (2 \times 10)] \times 30 + (4 \times 5 \times 20) \times \frac{1}{27} \times \#250 = \boxed{\$13,700}$$

AUX. DRUM INSTALLATIONS (2 EA)

SLAB = 15'W x 25'L x 1'T

BACKWALL = 25'L x 3'H x 1'T

DIVIDING/END WALLS = 15'L x 8'H x 1'T. (3 EA)

$$\text{CONC.} = [(15 \times 25) + (25 \times 3) + (3 \times 15 \times 8)] \times 2 \times \frac{1}{27} \times \#250 = \boxed{\$15,000}$$

MAIN DRUM INSTALLATIONS (3 EA)

SLAB = 15'W x 50'L x 1'T

BACKWALL = 50'L x 3'H x 1'T

DIVIDING/END WALLS = 15'L x 8'H x 1'T. (5 EA)

$$\text{CONC.} = [(15 \times 50) + (50 \times 3) + (5 \times 15 \times 8)] \times 3 \times \frac{1}{27} \times \#250 = \boxed{\$41,700}$$

3 PLASH PADS @ DRUM INSTALLATIONS

@ DRUMS #1 50'L x 15'W x 1'T

@ DRUMS #2 50'L x 10'W x 1'T

@ DRUMS #3 50'L x 10'W x 1'T

@ AUX. DRUMS 15'L x 15'W x 1'T

$$\text{CONC.} = [50(15 + 10 + 10) + 15(15)] \times \frac{1}{27} \times \#250 = \boxed{\$18,300}$$

GEO-TECHNICAL SERVICES
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JOB CATAWISSA COST ESTIMATE

SHEET NO. 4 OF 10

CALCULATED BY WEH DATE _____

CHECKED BY _____ DATE _____

SCALE _____

DOWNFLOW UNITS

6 UNITS @ 70'L x 15'W \Rightarrow STONE AREA = $6 \times 70 \times 12 \approx 5000$ SF

SLAB = 15'W x 70'L x 1'T (6EA)

WALLS = 6'H x 70'L x 1'T (18EA)

ENDWALLS = 6'H x 15'L x 1'T (12EA)

$$\text{CONC} = [(6 \times 15 \times 70) + (18 \times 6 \times 70) + (12 \times 6 \times 15)] \times \frac{1}{27} \times \$250 = \boxed{\$138,300}$$

RETAINING WALLS @ AUX. DRUMS & PARKING AREA

30'L x 10'H x 1'T

25'L x 10'H x 1'T

25'L x 10'H x 1'T

$$\text{CONC.} = 10(30 + 25 + 25) \times \frac{1}{27} \times \$250 = \boxed{\$7400}$$

FLUME TO DRUMS #2 & DRUMS #3

130'L x 5'W x 3'H x 1'T

$$[(130 \times 7) + (2 \times 130 \times 3)] \times \frac{1}{27} \times \$250 = \boxed{\$15,700}$$

ENDWALLS @ INLET TO 48" ϕ RCP (2 REQ'D.)

2 x 7 x 6 x 1 x $\frac{1}{27}$

4 x 7 x 3 x 1 x $\frac{1}{27}$

$$\text{CONC.} = 6 \text{ CY} \times \$250 = \boxed{\$1500}$$

$$\boxed{\text{SUB-TOTAL CONC.} = \$418,600}$$

EARTHWORK

SETTLING LAGOON

EXCAVATION = 17,800 CY @ \$ 2.50 = \$ 44,500

ROLLED EMBANKMENT = 250 C.Y. @ \$ 2.00 = \$ 500

MINE PORTAL AREA

ROLLED EMBANKMENT = 28,100 CY @ \$ 2.00 = \$ 56,200

EXCAVATION = 200 C.Y. @ \$ 2.50 = \$ 500

POOL No. 1 EMBANKMENT

ROLLED EMBANKMENT = 3500 CY @ \$ 3.00 = \$ 10,500

EXCAVATION = 200 CY @ \$ 2.50 = \$ 500

POOL No. 2 EMBANKMENT

ROLLED EMBANKMENT = 1200 CY @ \$ 3.00 = \$ 3600

EXCAVATION = 150 CY @ \$ 2.50 = \$ 400

LIMESTONE STORAGE AREA

EXCAVATION = 900 cy @ \$2.50 = \$2300

DOWNFLOW UNITS

EXCAVATION $70 \times 220 \times 6 \times \frac{1}{27} = 3400 \text{ Cy} @ \$3.00 = \text{\$10,200}$

COMPACTED BACKFILL = $3400 - (6 \times 70 \times 15 \times 6 \times \frac{1}{27}) = 2000 \text{ Cy} @ \6.50
= \$13,000

ROADS & PARKING AREAS

EXCAVATION = 500 Cy @ \$2.50 = \$1250

BACKFILL AROUND STRUCTURES

COMPACTED BACKFILL

$(12 \times 28 \times 2 \times \frac{1}{27})$	PORTAL
$(2 \times 14 \times 56 \times 2 \times \frac{1}{27})$	"
$(2 \times 55 \times 3 \times 2 \times \frac{1}{27})$	AUX. DRUM
$(3 \times 80 \times 3 \times 2 \times \frac{1}{27})$	MAIN DRUM
$(2 \times 50 \times 9 \times 2 \times \frac{1}{27})$	BOX CULV.
$(2 \times 30 \times 9 \times 2 \times \frac{1}{27})$	" "
$(4 \times 5 \times 20 \times 2 \times \frac{1}{27})$	WINGS
$(4 \times 5 \times 20 \times 2 \times \frac{1}{27})$	"
$(2 \times 65 \times 6 \times 2 \times \frac{1}{27})$	FLUME
$(2 \times 500 \times 3 \times \frac{3}{2} \times \frac{1}{27})$	"
$(2 \times 80 \times 4 \times \frac{3}{2} \times \frac{1}{27})$	BYPASS

SUB-TOTAL E'WORK = \$147,650

= 645 Cy @ \$6.50 = \$4200

RIPRAP LINING

(160 x 95 x 1/9)

(140 x 55 x 1/9)

(125 x 45 x 1/9)

= 3200 SY @ \$30 = \$96,000

PIPE TO DRUMS #2 & DRUMS #3

ASSUME 48" RCP

CALL TOTAL LENGTH = 120' @ \$65 = \$7800

ROAD & PARKING SURFACE

10' x 100' x 1/9

10' x 560' x 1/9

10' x 800' x 1/9

160 x 40 x 1/9

10 x 120 x 1/9

15 x 260 x 1/9

10 x 75 x 1/9

80 x 60 x 1/9

15 x 120 x 1/9

30 x 180 x 1/9

20 x 40 x 1/9

15 x 10,000 x 1/9

= 21,100 SY @ \$10 = \$211,000

SLIDE GATE IN AIRLOCK TOWER = L.S. = \$20,000

SLIDE GATES @ POOL OUTLETS (8'x8') 2EA @ \$10,000 = \$20,000

SLIDE GATES IN FLUMES

1 EA 6'x8' @ \$5000 = \$5000

4 EA 3'x5' @ \$2000 = \$8000

6" φ PVC IN DOWNFLOW UNITS

$(6 \times 70 \times 6) + (6 \times 7 \times 25) = 3600 \text{ L.F.} @ \$18 = \$64,800$

SETTLING LAGOON DRAIN SYSTEM

ASSUME 6" φ PVC @ 6' O.C. FULL LENGTH = 180'
 $((70/6) + 1) \times 180 = 2280 \text{ L.F.} @ \$18 = \$41,000$

PIPE TO TREATMENT BLDG.

ASSUME 18" φ x 250' @ \$50 = \$12,500

SLUDGE PUMP = L.S. @ \$35,000

FLOATING WEIR = L.S. @ \$10,000

SUB-TOTAL \$ 1,097,350

REVOLVING DRUMS (16 REQ'D.)
(INCL. WATER WHEEL & STONE GRINDER)
WATER WHEEL @ \$8000
STONE GRINDER @ \$5000

CALL #20,000 EA = \$320,000

MINE PORTAL REHABILITATION

ASSUME 200 L.F. @ \$1000/FT = \$200,000

SLUDGE TREATMENT FACILITIES

REF: QUOTATION FOR RAPID SLUDGE DEWATERING SYSTEM
By U.S. ENVIRONMENTAL PRODUCTS, INC.
C RAUSCH CREEK TREATMENT PLANT

CALL \$200,000

BUILDINGS

CALL 3000 SF OVER SLUDGE TREATMENT
200 SF LAB
100 SF OFFICE
200 SF STORAGE
500 SF GARAGE

TOTAL BUILDING = 4000 SF @ \$30 = \$120,000

GENERAL SITE WORK

CLEARING & GRUBBING 12 Ac @ \$1200 = \$14,400
SEEDING & FERTILIZING 9 Ac @ \$1500 = \$13,500
PERIMETER FENCE 2500 LF @ \$12 = \$30,000
LIGHTING & POWER DISTRIBUTION = LB = \$15,000

CALL #75,000

SUB-TOTAL: \$2,012,350
25% CONTINGENCY \$503,000

2,515,350

CALL TOTAL \$2,600,000

WATER LEVEL TUNNEL No #1

CONCRETE

MINE PORTAL TREATMENT

EXIST. OPENING APPROX. 10'W x 5'H

NEW CONC BOX \approx 25'L x 15'W x 10'H

$$\begin{array}{l} \text{CONC.} = \text{HD WALL } (20 \times 12 \times 2) - (10 \times 5 \times 2) \\ \text{SD WALLS } (2 \times 25 \times 10) \\ \text{E' WALL } (15 \times 10) \\ \text{TOP } (17 \times 20) \\ \text{BOT } (17 \times 25) \end{array} \left. \vphantom{\begin{array}{l} \text{CONC.} \\ \text{HD WALL} \\ \text{SD WALLS} \\ \text{E' WALL} \\ \text{TOP} \\ \text{BOT} \end{array}} \right\} \times 1/27 \times \#250 = \boxed{\$16,600}$$

FLUME TO DRUMS #1

3'W x 2'H x 1'T x 90'L

$$\text{CONC} = [(5 \times 90) + (2 \times 90 \times 2)] \times 1/27 \times \#250 = \boxed{\$7500}$$

FLUME FROM STREAM DIVERSION TO END OF PROJECT

60 CFS @ 4 FPS \approx 15 SF

CALL 8'W x 3'H x 1'T

LENGTH \approx 650'

$$\text{CONC} = [(650 \times 10) + (2 \times 650 \times 3)] \times 1/27 \times \#250 = \boxed{\$96,300}$$

GEO-TECHNICAL SERVICES
Consulting Engineers & Geologists

JOB CATAWISSA COST ESTIMATE

SHEET NO 2 OF 4

CALCULATED BY WEH DATE _____

CHECKED BY _____ DATE _____

SCALE _____

DRUM INSTALLATION #1
25'L x 15'W x 10'H x 1'T

$$\text{CONC} = [(16 \times 27) + (55 \times 10)] \times 1/27 \times \$250 = \boxed{\$9100}$$

DRUM INSTALLATIONS #2 & #3
50' x 20'W x 10'H x 1'T

$$\text{CONC} = [(21 \times 52) + (90 \times 10)] \times 2 \times 1/27 \times \$250 = \boxed{\$36,900}$$

DIVERSION STRUCTURE

$$30'L \times 8'D \times 3'W \times 1/27 \times \$300 = \boxed{\$8000}$$

SUB-TOTAL CONC = \$174,400

EARTHWORK

ROCK EXC. @ PORTAL

ALLOW 50 CY @ \$50 = \$2500

DIVERSION FLUME

EXC = $650 \times 12 \times 4 \times \frac{1}{27} \times \$3.00 =$ \$3500

DIVERSION STRUCTURE

EXC = $35 \times 5 \times 4 \times \frac{1}{27} \times \$3.00 =$ \$100

DRUM INSTALLATIONS

EXC = $31 \times 21 \times 8 \times \frac{1}{27}$
 $2 \times 56 \times 26 \times 8 \times \frac{1}{27}$ } $\times \$3.00 =$ \$3200

COMPACTED BACKFILL

$2 \times 650 \times 4$
 $(55 + 90 + 90) \times 8$
 $2 \times 35 \times 4$ } $\times \frac{1}{27} \times \6.50 \$1800

SLIDE GATE @ MINE PORTAL

ALLOW \$20,000

MISC. FLOW CONTROL DEVICES

ALLOW \$15,000

REVOLVING DRUMS (12 REQ'D.)

12 @ \$20,000 = \$240,000

GEO-TECHNICAL SERVICES
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JOB CATANISSA CREEK COST ESTIMATE

SHEET NO. 4 OF 4

CALCULATED BY WEH DATE _____

CHECKED BY _____ DATE _____

SCALE _____

SERVICE ROAD

- 860 x 15
- 800 x 15
- 120 x 15
- 110 x 15
- 50 x 50
- 50 x 60
- 60 x 80

} x 1/9 x \$15 = \$64,400

MAINTENANCE BUILDING (INCL LAB, OFFICE, STORAGE, GARAGE)

ALLOW 2000 SF @ \$30 = \$60,000

GENERAL SITE WORK

CLEARING/GRUBBING & SEEDING/FERT. 5 Ac @ \$2700 = \$13,500

LIGHTING/FENCING ETC. ALLOW \$20,000

SUB-TOTAL = \$618,400
25% CONTINGENCY = 154,600
\$773,000

CALL TOTAL = \$775,000

WATER LEVEL TUNNEL #2

CONCRETE

AIRLOCK TOWER

REQ'D FLOW = 50 CFS
ALLOWABLE VELOCITY \approx 4 FPS
 \therefore REQ'D AREA \approx 13 SF
CALL 4' x 4' w/ 1' T. WALLS
HEIGHT = 25'

$$\text{CONC.} = [(2 \times 6) + (2 \times 4)] \times 25 \times 1/27 \times \$375 = \boxed{\$7000}$$

FLUME FROM AIRLOCK TOWER TO DOWNFLOW BEDS

REQ'D FOR 10 CFS MAX @ 4 FPS
CALL 3' W x 2' D w/ 1' WALLS & SLAB
LENGTH = 60'

$$\text{CONC.} = (5 + 2 + 2) \times 60 \times 1/27 \times \$250 = \boxed{\$5000}$$

DOWNFLOW BEDS

REQ'D 400 SF
40' L x 10' W x 5' H w/ 1' T. WALLS

$$\text{CONC.} [(12 \times 42) + (2 \times 42 \times 5) + (2 \times 10 \times 5)] \times 1/27 \times \$250 = \boxed{\$9500}$$

GEO-TECHNICAL SERVICES
Consulting Engineers & Geologists

JOB CATAWISSA COST ESTIMATE

SHEET NO. 2 OF 5

CALCULATED BY W/EH DATE _____

CHECKED BY _____ DATE _____

SCALE _____

DRUM INSTALLATION

15' W x 15' L x 15' H WALLS

$$\text{CONC.} = [(15 \times 15) + (3 \times 15 \times 15)] \times \frac{1}{27} \times \$250 = \boxed{\$8300}$$

FLUME FROM DRUM TO STREAM

3' W x 2' H x 100' L

$$\text{CONC.} = (5 + 2 + 2) \times 100 \times \frac{1}{27} \times \$250 = \boxed{\$8300}$$

$$\boxed{\text{SUB-TOTAL CONC.} = \$38,100}$$

BACKWASH PIPE TO LAGOON

ASSUME 36" ϕ CONC PIPE x 150' L x \$46 = \$6900

SLUDGE PIPE TO AUDENRIED

2" ϕ PVC PIPE x 2500' L @ \$9.00 = \$22,500

EARTHWORK

@ AIRLOCK TOWER

EXCAVATION = $14 \times 14 \times 25 \times \frac{1}{27} \times \$30 =$ \$5400

COMPACTED BACKFILL = $[(14 \times 14) - (5 \times 5)] \times 20 \times \frac{1}{27} \times \$5 =$ \$600

@ FLUME TO BEDS

EXCAVATION = $7 \times 3 \times 60 \times \frac{1}{27} \times \$3.00 =$ \$200

COMPACTED BACKFILL = \$100

@ DOWNFLOW BEDS

EXCAVATION = $40 \times 14 \times 6 \times \frac{1}{27} \times \$3.00 =$ \$400

COMPACTED BACKFILL = \$100

GEO-TECHNICAL SERVICES
Consulting Engineers & Geologists

JOB CATAWISSA CREEK COST ESTIMATE
SHEET NO. 4 OF 5
CALCULATED BY WEH DATE _____
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SCALE _____

@ BACKWASH PIPE

$$\text{EXCAVATION} = 150 \times 5 \times 6 \times \frac{1}{27} \times \$3.00 = \boxed{\$500}$$

$$\text{COMPACTED BACKFILL} = \left[(5 \times 6) - \left(\pi \left(\frac{3}{2} \right)^2 \right) \right] \times 150 \times \frac{1}{27} \times \$2.50$$
$$= \boxed{\$300}$$

@ SLUDGE PIPE

$$\text{EXCAVATION} = 2500 \text{ LF} \times 3' \text{ D} \times \frac{3}{2} \text{ W} \times \frac{1}{27} \times \$3.00 = \boxed{\$1250}$$

@ LAGOON

$$\text{EXCAVATION} = \left[\frac{1}{2}(200 + 5600) \right] \times 10 \times \frac{1}{27} \times \$3.00 = \boxed{\$3300}$$

SERVICE ROAD

$$L = 400' \pm \quad W = 15' \pm$$

ASSUME \$15/SY COMPLETE

$$400 \times 15 \times \frac{1}{9} \times \frac{1}{5} = \boxed{\$10,000}$$

NOTE: MAIN SERVICE ROAD INCLUDED W/ AUDENRIED

GENERAL GRADING

PER WLT #3 ESTIMATE

$$\text{ALLOW } 60 \text{ HRS @ } \$120 = \boxed{\$7200}$$

SETTLING LAGOON DRAIN SYSTEM

PER WLT #3 ESTIMATE ALLOW \$ 75,000

SLIDE GATE IN AIRLOCK TOWER

ALLOW \$ 20,000

MISC. FLOW CONTROL DEVICES ALLOW \$ 10,000

REVOLVING DRUM (1 REQ'D.) CALL \$ 20,000

MINE PORTAL REHABILITATION

ASSUME 200 LF @ \$ 1000/FT = \$ 200,000

GENERAL SITE WORK

3 Ac ± @ \$ 2700 /Ac = \$ 8100

SUB-TOTAL = \$ 429,950
25% CONTINGENCY = 107,500
\$ 537,450

CALL TOTAL \$ 535,000

ONEIDA TUNNEL

CONCRETE

AIRLOCK TOWER

REQ'D. CAPACITY \approx 30 cfs @ 4 FPS \approx 8 SF

CALL 4' x 4' x $\frac{3}{2}$ ' T x 50' H

$$\text{CONC} = [(2 \times 7) + (2 \times 4)] \times \frac{3}{2} \times 50 \times \frac{1}{27} \times \$375 = \boxed{\$22,900}$$

84" ϕ RCP

$$185 \text{ LF} @ \$200 = \boxed{\$37,000}$$

24" ϕ RCP

$$550 \text{ LF} @ \$18.50 = \boxed{\$10,200}$$

DOWNFLOW BEDS

4 @ 50' L x 12' W x 7' D x 1' T

$$\text{CONC} = [(50 \times 14) + (2 \times 50 \times 7) + (2 \times 14 \times 8)] \times 4 \times \frac{1}{27} \times \$250 = \boxed{\$60,100}$$

DRUM INSTALLATIONS (2 REQ'D.)

$$\text{CONC} = [(20 \times 15) + (50 \times 8)] \times 2 \times \frac{1}{27} \times \$250 = \boxed{\$13,000}$$

SLUDGE PIPE TO LAGOON

$$48" \phi \text{ RCP} \times 150 \text{ LF} = \$65 = \boxed{\$9750}$$

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JOB CATAWISSA COST ESTIMATE
SHEET NO. 2 OF 4
CALCULATED BY WEH DATE _____
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CONC. SILLS IN AERATION CHANNEL
ASSUME 15'L x 2'H x 1'W (APPROX 25 REQ'D)

$$\text{CONC.} = 25 \times 15 \times 2 \times \frac{1}{27} \times \$250 = \boxed{\$6,900}$$

FLUMES TO DRUMS
APPROX. 150 LF x 4'W x 2'H x 1'T

$$\text{CONC.} = 150(6+2+2) \times \frac{1}{27} \times \$250 = \boxed{\$13,900}$$

EARTHWORK

ROLLED EMBANKMENT (FILLING EXIST. RAVINE)

$$30,000 \text{ CY} @ \$2.00 = \boxed{\$60,000}$$

$$\text{EXCAVATION} = 10,000 \text{ CY} @ \$3.00 = \boxed{\$30,000}$$

$$\text{COMPACTED BACKFILL} = 400 \text{ CY} @ \$6.50 = \boxed{\$2,600}$$

ROAD SURFACE

$$\left. \begin{array}{l} 300 \times 15 \\ 530 \times 15 \\ 30 \times 15 \\ 30 \times 15 \\ 70 \times 30 \\ 20 \times 30 \end{array} \right\} \times \frac{1}{9} \times \$15.00 = \boxed{\$26,800}$$

GEO-TECHNICAL SERVICES
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JOB CATAWISSA COST ESTIMATE

SHEET NO. 3 OF 4

CALCULATED BY WEH DATE _____

CHECKED BY _____ DATE _____

SCALE _____

SLIDE GATE IN AIRLOCK TOWER

ALLOW \$20,000

MISC. FLOW CONTROL DEVICES

ALLOW \$12,000

PVC PIPING @ DOWNFLOW BEDS

800 LF @ #16 = \$12,800

REVOLVING DRUMS (4 REQ'D.)

4 @ \$20,000 = \$80,000

SLUDGE LAGOON DRAIN SYSTEM

PER AUDENRIED ALLOW \$100,000

SLUDGE TREATMENT FACILITIES

PER AUDENRIED ALLOW \$200,000

BUILDINGS

LAB, OFFICE, STORAGE, GARAGE ETC 3000 SF @ \$30 = \$90,000

MINE PORTAL REHABILITATION

ASSUME 200 LFC @ \$1000 = \$200,000

GENERAL SITE WORK

4 AC @ \$2700 = \$10,800

LIGHTING, FENCING ETC

ALLOW \$20,000

SUB-TOTAL = \$1,038,750
25% CONTINGENCY = 260,000
\$1,298,750

CALL TOTAL = \$1,300,000

WATER LEVEL TUNNEL #3

CONCRETE

AIRLOCK TOWER

REQ'D FLOW = 20 CFS

ALLOWABLE VELOCITY \approx 4 FPS

\therefore REQ'D AREA \approx 5 SF \approx 2' \times 3 SQUARE

HOWEVER: MUST BE ACCESSIBLE

CALL 4' \times 4' W 1' T. WALLS

HEIGHT = 20'

$$\text{CONC} = [(2 \times 4) + (2 \times 6)] \times 20 \times 1/27 \times \#375 = \boxed{\$5600}$$

FLUME FROM AIRLOCK TOWER TO DISTRIBUTION BOX

CAPACITY \approx 20 CFS @ 4 FPS

ASSUME 5' W \times 2' H CHANNEL W/ 1' WALLS & SLAB

LENGTH = 30'

$$\text{CONC} = [(30 \times 7) + (2 \times 30 \times 2)] \times 1/27 \times \#250 = \boxed{\$3100}$$

FLUME FROM DISTRIBUTION BOX TO DOWNFLOW UNITS

ASSUME 5' W \times 2' H \times 1' T. \times 20' L (2 REQ'D.)

$$\text{CONC.} = [(40 \times 7) + (2 \times 40 \times 2)] \times 1/27 \times \#250 = \boxed{\$4100}$$

EMERGENCY BYPASS

$$\text{CONC.} = [(70 \times 7) + (2 \times 70 \times 2)] \times 1/27 \times \#250 = \boxed{\$7100}$$

LOW FLOW DIVERSION STRUCTURE

ASSUME CONC. WEIR TYPE

3'H + 4' BELOW GRD. = 7'H

3' THICK x 50' L.

$$\text{CONC.} = 7 \times 3 \times 50 \times \frac{1}{27} \times \$300 = \boxed{\$11,700}$$

FLUME FROM LOW FLOW DIVERSION TO DISTR. BOX

ASSUME 200'L x 2'W x 2'H w/ 1'T. WALLS & SLAB

$$\text{CONC.} = [(200 \times 4) + (2 \times 200 \times 2)] \times \frac{1}{27} \times \$250 = \boxed{\$14,800}$$

DOWNFLOW UNITS

2 @ 290 L.F. EACH

5'W x 4'H. w/ 1'T. WALLS & SLAB

$$\text{CONC.} = [(580 \times 7) + (2 \times 580 \times 4)] \times \frac{1}{27} \times \$250 = \boxed{\$80,600}$$

FLUME FROM DOWNFLOW UNITS TO DRUM

ASSUME 5'W x 2'H x 120'L.

$$\text{CONC.} = [(120 \times 7) + (2 \times 120 \times 2)] \times \frac{1}{27} \times \$250 = \boxed{\$12,200}$$

GEO-TECHNICAL SERVICES
Consulting Engineers & Geologists

JOB CATANISSA Cost Estimate

SHEET NO. 3 OF 7

CALCULATED BY WEH DATE _____

CHECKED BY _____ DATE _____

SCALE _____

DRUM INSTALLATION
15'W x 15'L w/ 8' WALLS

$$\text{CONC} = [(17 \times 16) + (3 \times 15 \times 8)] \times \frac{1}{27} \times \$250 = \boxed{\$5900}$$

DISTRIBUTION BOX
8'x8'x8'x1'T

$$\text{CONC} = [(2 \times 10 \times 10) + (2 \times 8 \times 10) + (2 \times 8 \times 8)] \times \frac{1}{27} \times \$250 = \boxed{\$4500}$$

$$\text{SUB-TOTAL CONC.} = \boxed{\$149,600}$$

EARTHWORK

LOW FLOW DIVERSION STRUCTURE

$$\text{EXCAVATION} = 5 \times 55 \times 4 \times \frac{1}{27} \times \$3.00 = \boxed{\$200}$$

$$\text{COMPACTED BACKFILL} = [(5 \times 55 \times 4) - (3 \times 4 \times 50)] \times \frac{1}{27} \times \$6.50 = \boxed{\$200}$$

FLUMES

$$\left. \begin{array}{l} \text{EXCAVATION} = 200 \times 4 \times 2 \times \frac{1}{27} \\ 30 \times 7 \times 2 \times \frac{1}{27} \\ 40 \times 7 \times 2 \times \frac{1}{27} \\ 70 \times 9 \times 2 \times \frac{1}{27} \\ 120 \times 9 \times 2 \times \frac{1}{27} \end{array} \right\} \times \$3.00 = \boxed{\$700}$$

$$\text{COMPACTED BACKFILL} = (2 \times 460 \times 1 \times 2) \times \frac{1}{27} \times \$6.50 = \boxed{\$500}$$

DISTRIBUTION BOX

$$\text{EXCAVATION} (10 \times 10 \times 10) \frac{1}{27} \times \$3.00 = \boxed{\$100}$$

$$\text{COMPACTED BACKFILL} = 40 \times 9 \times \frac{1}{27} \times \$6.50 = \boxed{\$100}$$

GEO-TECHNICAL SERVICES
Consulting Engineers & Geologists

JOB CATAWISSA COST ESTIMATE

SHEET NO. 5 OF 7

CALCULATED BY WEH DATE _____

CHECKED BY _____ DATE _____

SCALE _____

DOWNFLOW UNITS

EXCAVATION = $580 \times 9 \times 5 \times \frac{1}{27} \times \$3.00 = \boxed{\$2900}$

COMPACTED BACKFILL = $2 \times 580 \times 1 \times 5 \times \frac{1}{27} \times \$6.50 = \boxed{\$1400}$

DRUM INSTALLATION

EXCAVATION = $17 \times 17 \times 9 \times \frac{1}{27} \times \$3.00 = \boxed{\$300}$

COMPACTED BACKFILL = $[(8 \times 17) + (17 \times 2 \times 4)] \times \frac{1}{27} \times \$6.50 = \boxed{\$100}$

SLUDGE LAGOON

LAGOON EXCAVATION (CLEANING)

CALL 16,000 SF $\times 2'D \times \frac{1}{27} \times \$3.00 = \boxed{\$3600}$

ROLLED EMBANKMENT = 2600 CY @ $\$3.00 = \boxed{\$7800}$

SLUDGE PIPE TO AUDENRIED

EXCAVATION = $5000 \text{ LF} \times 3'D \times \frac{3}{16} \text{ W} \times \frac{1}{27} \times \$3.00 = \boxed{\$2500}$

2" ϕ PVC PIPE = 5000 LF @ $\$9.00 = \boxed{\$45,000}$

SERVICE ROAD TO AUDENRIED

$$L = 5000' \pm$$

$$W = 15' \pm$$

ASSUME E'WORK, GRADING & SURFACE MAT'L @ \$15/SY

$$(5000 \times 15 \times 1/9) \times \$15 = \boxed{\$125,000}$$

$$\text{RIPRAP} = 20' \times 60' \times 1/9 \times \$30/\text{SY} = \boxed{\$4000}$$

GENERAL GRADING

PER MEANS CONSTRUCTION CATALOG

300 HP DOZER @ 70 C.Y./HR

COST \$1.73/CY

$$\therefore \text{COST/HR} = 70 \times 1.73 = \$120/\text{HR}$$

$$\text{ALLOW } 80 \text{ HRS @ } \$120 = \boxed{\$9600}$$

SETTLING LAGOON DRAIN SYSTEM

PUMPS, PIPES, FLOATING WEIRS ETC.

AUDENRIED SYSTEM @ \$100,000

WLT #3 MAY HAVE A SMALLER DRAIN SYSTEM
BUT REQUIRE MORE PUMPING POWER

$$\text{ALLOW FOR SLUDGE HANDLING FACILITIES} \quad \boxed{\$100,000}$$

CATAWISSA CREEK

SUMMARY OF ANNUAL LIMESTONE USE

TREATMENT LOCATION	ANNUAL LIMESTONE USE (TONS)
WLT - A	4291.4
WLT - 0	402.2
WLT - 1	2931.8
WLT - 2	179.5
WLT - 3	181.2
CC - 2	277.4

OVERALL : 8263.5 TONS
TREATMENT

ANNUAL COST:

LIMESTONE SHIPPED TO THE
SITE @ \$15.00/TON X 8300 TONS = \$124,500